



- Please follow the exact die lines. It is important to keep the scale at 100%.
- It is essential that the grain run in the direction specified.
- The position of the envelope is critical to insure proper breakdown in the die cutting process.
- Envelope machines cannot fold perfect borders or bleeds. Designs with bleeds must wrap 1/8" around to back. If you are turning a full fold, please add gripper and color bar dimensions to the sheet size.
- Please mark your guide and gripper. Make sure that the stock is tagged.
- Knockout areas must be free of inks and varnishes otherwise glue, or gum may fail.
- Please call if you require a special layout for knockouts.
- Thank you.

DIE # 246 (6" X 9-1/2" OS/DS)
1 Up on 14-5/16 x 15-1/2
grain: 14-5/16

Outside Ink Holdout

Outside Ink Holdout

Outside Ink Holdout

DIE MARKS MUST PRINT OR REPLACE

Outside Ink Holdout

DIE # 246 (6" X 9-1/2" OS/DS)
1 Up on 14-5/16 x 15-1/2
grain: 14-5/16



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Grain Direction

Outside Ink Holdout