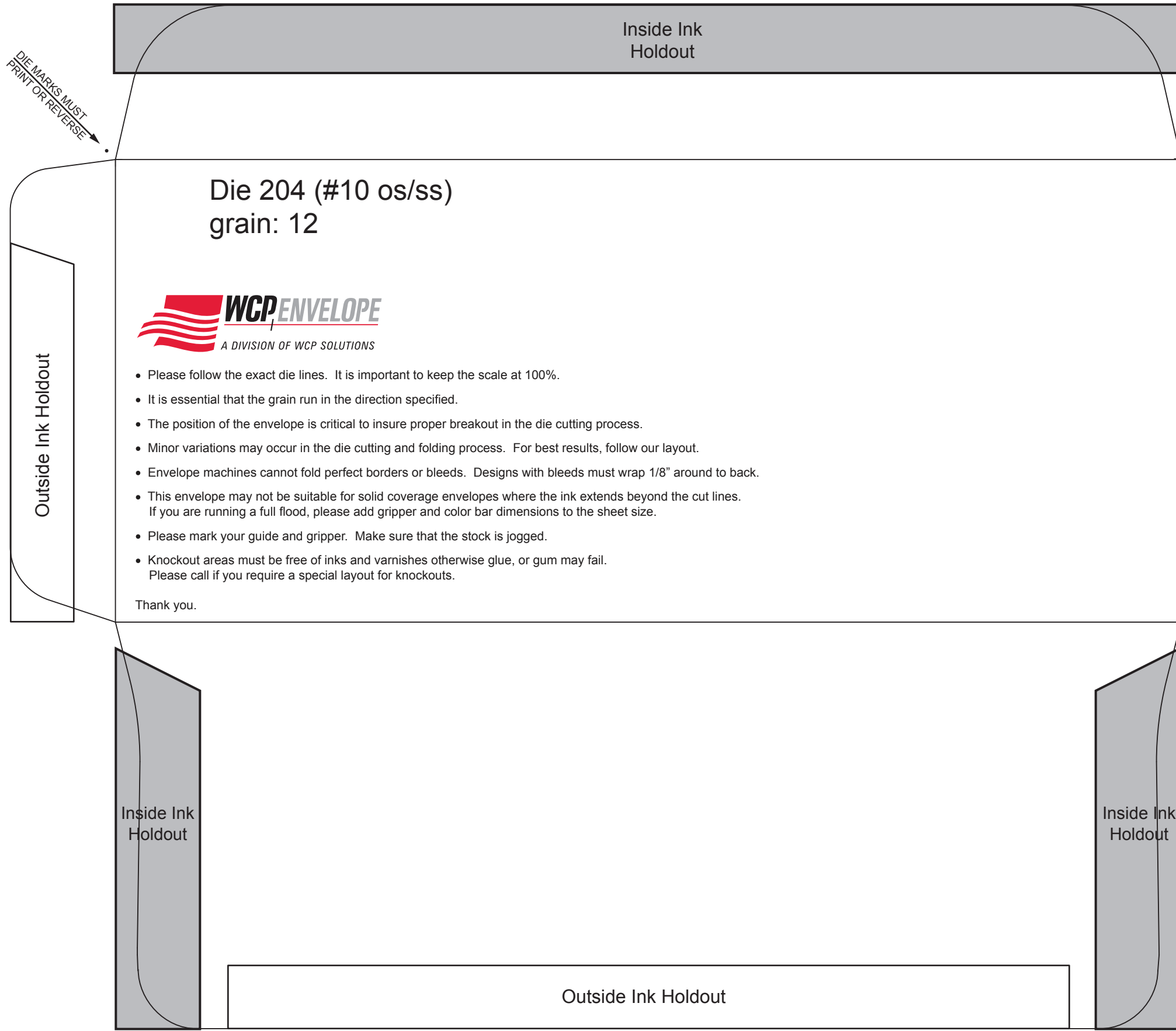


gripper
guide



Grain Direction