

Die 117 (#7 9s/ds)
4 up on: 17-1/2 x 23

WCP ENVELOPE
A DIVISION OF WCP SOLUTIONS

Please follow the exact die lines. It is important to keep the scale at 100%.
 • It is essential that the grain run in the direction specified.
 • The position of the envelope is critical to insure proper breakout in the die cutting process.
 • Envelope machines may occur in the die cutting and folding process. For best results, follow our layout.
 • Minor variations may occur in the die cutting and folding process. Designs with bleeds must wrap 1/8" around to back.
 • This envelope may not be suitable for solid coverage envelopes where the ink extends beyond the cut lines.
 • If you are running a full flood, please add gripper and color bar dimensions to the sheet size.
 • Knockout areas must be free of inks and varnishes otherwise glue or gum may fail.
 • Please mark your guide and gripper. Make sure that the stock is jogged.
 • Please call if you require a special layout or knockouts.

Thank you.

DIE MARKS MUST PRINT OR REVERSE

Inside Ink Holdout

Outside Ink Holdout

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