Inside Ink Holdout

DIE MARKS MUST PRINT OR REVERSE

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Die 243 (A-2 os/ss) S/R Die Setup
1 up on: 9-1/4 x 11-3/8
grain: 11-3/8

WCP ENVELOPE
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- Please follow the exact die lines. It is important to keep the scale at 100%.
- It is essential that the grain run in the direction specified.
- The position of the envelope is critical to insure proper breakout in the die cutting process.
- Minor variations may occur in the die cutting and folding process. For best results, follow our layout.
- Envelope machines cannot fold perfect borders or bleeds. Designs with bleeds must wrap 1/8" around to back.
- This envelope may not be suitable for solid coverage envelopes where the ink extends beyond the cut lines.
  If you are running a full flood, please add gripper and color bar dimensions to the sheet size.
- Please mark your guide and gripper. Make sure that the stock is jogged.
- Knockout areas must be free of inks and varnishes otherwise glue, or gum may fail.
  Please call if you require a special layout for knockouts.

Thank you.

Outside Ink Holdout

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GRAIN

GUIDE

GRIPPER